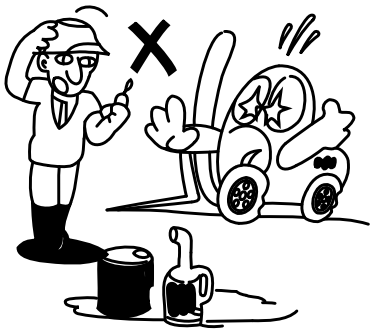
SECTION 1 GENERAL

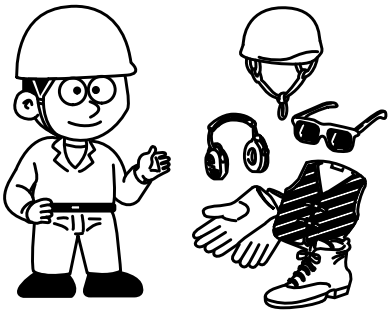
GROUP 1 SAFETY HINTS

Careless performing of the easy work may cause injuries.
Take care to always perform work safely, at least observing the following.

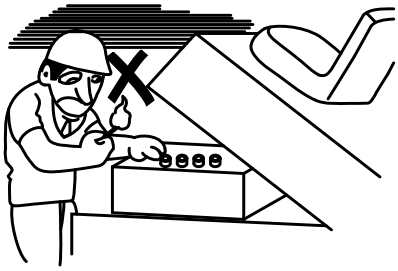
- Oil is a dangerous substance. Never handle oil, grease or oily clothes in places where there is any fire of flame.
  As preparation in case of fire, always know the location and directions for use of fire extinguishers and other fire fighting equipment.


D50ASF01

- Wear well-fitting helmet, safety shoes and working clothes. When drilling, grinding or hammering, always wear protective goggles.
  Always do up safety clothes properly so that they do not catch on protruding parts of machines. Do not wear oily clothes.
  When checking, always release battery plug.


D50ASF02

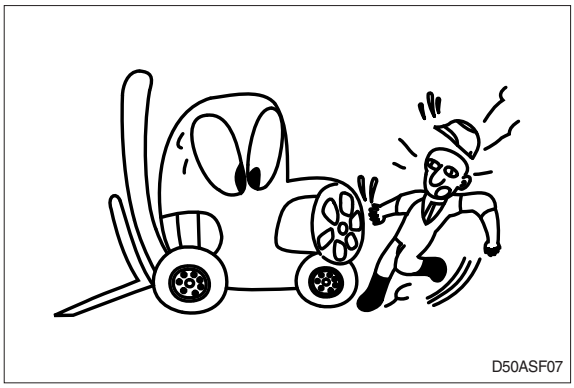
- Flames should never be used instead of lamps. Never use a naked flame to check leaks or the level of oil or electrolyte.


D50ASF03

- When working on top of the machine, be careful not to lose your balance and fall.

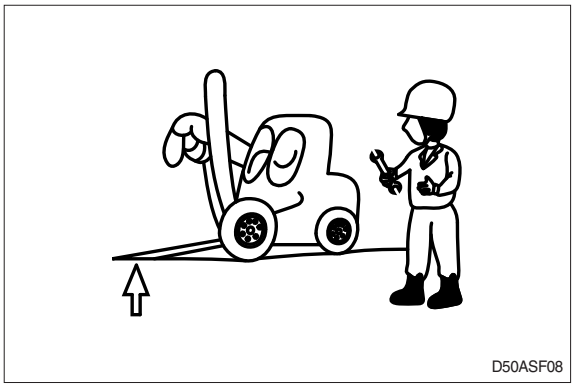

D50ASF06

· Hand a caution sign in the operator's compartment (For example **Do not start** or **Maintenance** in progress).
This will prevent anyone from starting or moving the machine by mistake.

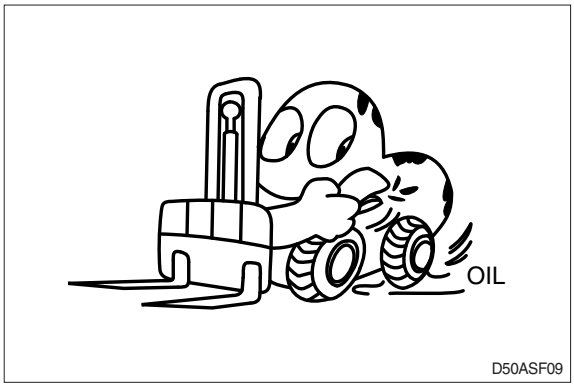

D50ASF07

When inspecting running parts or near such parts, always stop the machine first.
Before checking or servicing accumulator or piping, depress brake pedal repeatedly to release pressure.

· Park the machine on firm, flat ground.
Lower the fork to the ground and stop the engine.
Return each lever to **NEUTRAL** and apply the brake lock.

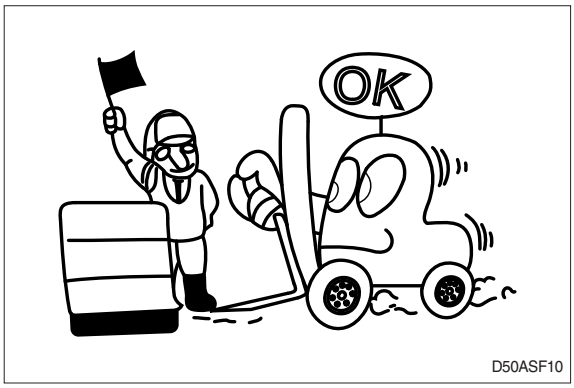

D50ASF08

· Immediately remove any oil or grease on the floor of the operator's compartment, or on the handrail. It is very dangerous if someone slips while on the machine.



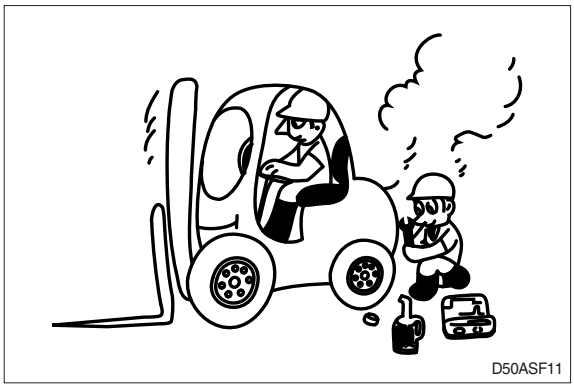
D50ASF09

· When working with others, choose a group leader and work according to his instructions. Do not perform any maintenance beyond the agreed work.



D50ASF10

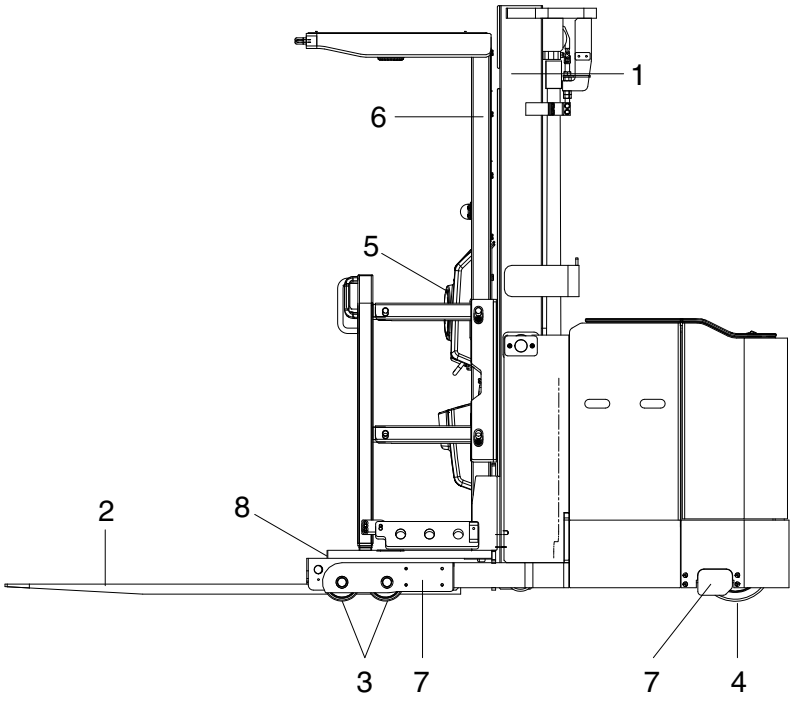
· Always remember that the hydraulic oil circuit is under pressure. When feeding or draining the oil or carrying out inspection and maintenance, release the pressure first.


D50ASF11

· Unless you have special instructions to the contrary, maintenance should always be carried out with the machine stopped. If maintenance is carried out with the machine running, there must be two men present : one sitting in the operator's seat and the other one performing the maintenance. In such a case, never touch any moving part.
· Thoroughly clean the machine. In particular, be careful to clean the filler caps, grease fittings and the area around the dipsticks. Be careful not to let any dirt or dust into the system.
· Always use HYUNDAI Forklift genuine parts for replacement.
· Always use the grades of grease and oil recommended by HYUNDAI Forklift.
· Choose the viscosity specified for the ambient temperature.
· Always use pure oil or grease, and be sure to use clean containers.
· When checking or changing the oil, do it in a place free of dust, and prevent any dirt from getting into the oil.
· Before draining the oil, warm it up to a temperature of 30 to 40℃.
· After replacing oil, filter element or strainer, bleed the air from circuit.
· When the strainer is located in the oil filler, the strainer must not be removed while adding oil.
· When changing the oil filter, check the drained oil and filter for any signs of excessive metal particles or other foreign materials.
· When removing parts containing O-ring, gaskets or seals, clean the mounting surface and replace with new sealing parts.
· After injecting grease, always wipe off the oil grease that was forced out.
· Do not handle electrical equipment while wearing wet places, as this can cause electric shock.
· During maintenance do not allow any unauthorized person to stand near the machine.
· Be sure you fully understand the contents of the operation. It is important to prepare necessary tools and parts and to keep the operating area clean.
· When checking an open gear case there is a risk of dropping things in. Before removing the covers to inspect such cases, empty everything from your pockets. Be particularly careful to remove wrenches and nuts.
· Way to use dipstick
  Push the dipstick fully into the guide, and then pull out.
· Carrying out other difficult maintenance work carelessly can cause unexpected accidents. If you consider the maintenance is too difficult, always request the HYUNDAI Forklift distributor to carry out it.

GROUP 2 SPECIFICATIONS

1. GENERAL LOCATIONS

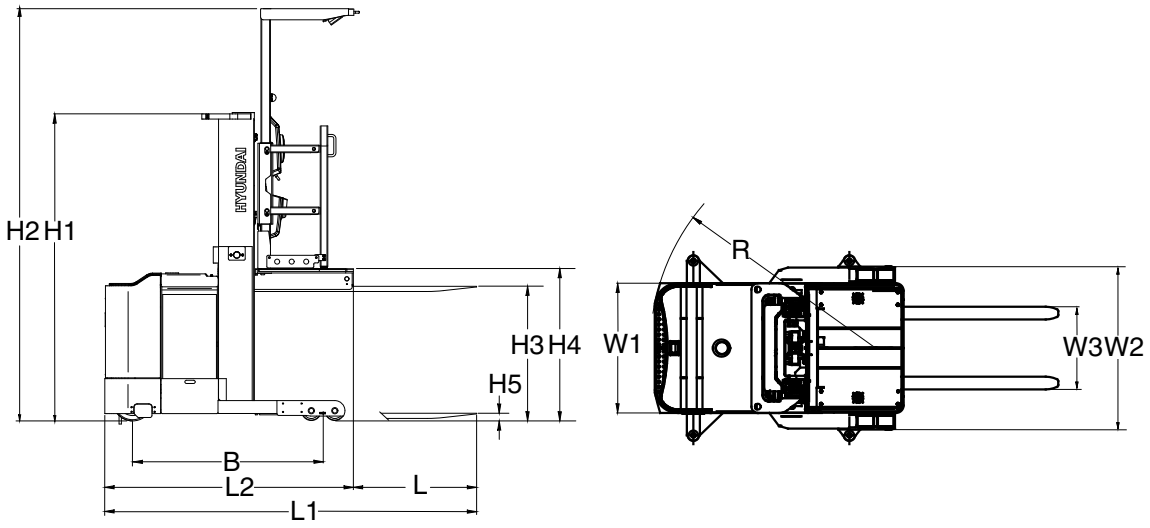


13BOP93KY01

1	Mast	4	Drive unit and tire	7	Guide roller
2	Fork	5	Steering wheel	8	Platform
3	Load tire	6	Overhead guard		

2. SPECIFICATIONS

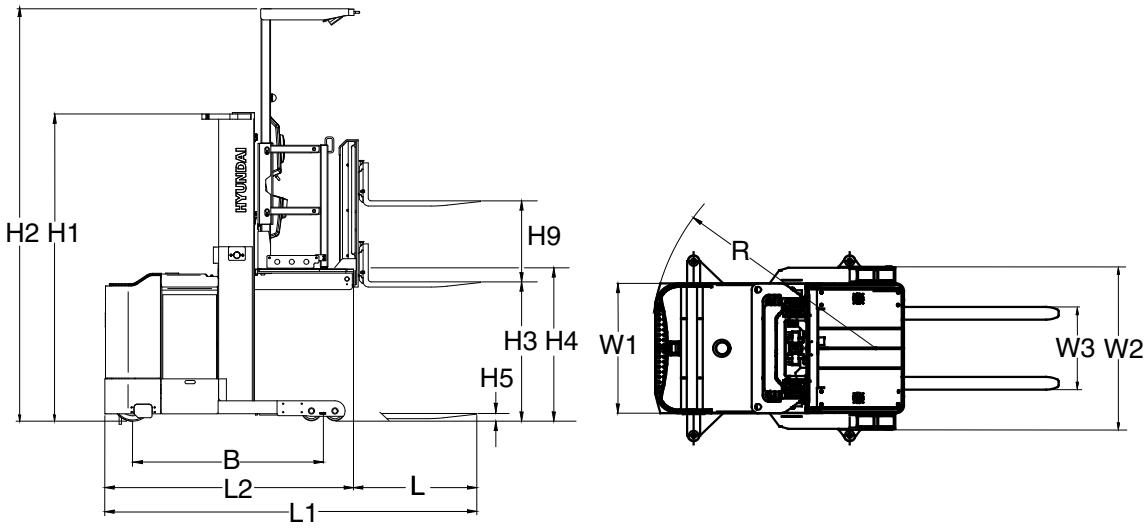
1) PLATFORM



13BOP98SP01

Description			Unit	Specification
Capacity			kg (lb)	1,306 (2,998.3)
Load center			mm (in)	600 (23.6)
Weight (with battery)			kg (lb)	2,934.5 (6,469.5)
Fork	Max lifting height	H3	mm (in)	3,275 (128.9)
	Min lifting height	H5	mm (in)	65 (2.6)
	Max spread width	W3	mm (in)	650 (25.6)
	Dimensions (T×W×L)		mm (in)	40×100×1,050 (1.6×3.9×41.3)
Platform	Max lifting height	H4	mm (in)	3,410 (134.3)
Mast	Max height	H2	mm (in)	5,470 (215.4)
	Closed mast height	H1	mm (in)	2,220 (87.4)
Picking height			mm (in)	5,010 (197.22)
Overall width of chassis		W1/W2	mm (in)	1,020/1,050 (40.2/49.2)
Overall length (without load)		L1	mm (in)	2,980 (117.3)
Travel speed (Load/unload)			km/h (mph)	12/12 (7.5/7.5)
Lifting speed (Load/unload), 36 V			mm/sec (ft/min)	320/430 (62.9/84.6)
Lifting speed (Load/unload), 24 V, option			mm/sec (ft/min)	240/370 (47.2/72.8)
Lowering speed (Load/unload)			mm/sec (ft/min)	430/400 (84.6/78.4)
Length to fork face		L2	mm (in)	1,930 (76)
Wheel base		B	mm (in)	1,480 (58.3)
Min turning radius		R	mm (in)	1,818 (71.6)

2) ADDITIONAL LIFT (OPT)



13BOP98SP02

Description			Unit	Specification
Capacity			kg (lb)	1,000 (2,204.6)
Load center			mm (in)	600 (23.6)
Weight (with battery)			kg (lb)	1,480 (58.3)
Fork	Max lifting height	H3	mm (in)	3,275 (128.9)
	Min lifting height	H5	mm (in)	65 (2.6)
	Additional lift	H9	mm (in)	760 (29.9)
	Max spread width	W3	mm (in)	840 (33.1)
	Dimensions (T×W×L)		mm (in)	40×100×1,050 (1.6×3.9×41.3)
Platform	Max lifting height	H4	mm (in)	3,410 (134.3)
Mast	Max height	H2	mm (in)	5,470 (215.4)
	Closed mast height	H1	mm (in)	2,220 (87.4)
Picking height			mm (in)	5,010 (197.22)
Overall width of chassis		W1/W2	mm (in)	1,020/1,050 (40.2/41.3)
Overall length (without load)		L1	mm (in)	3,130 (123.2)
Travel speed (Load/unload)			km/h (mph)	12/12 (7.5/7.5)
Lifting speed (Load/unload), 36 V			mm/sec (ft/min)	320/430 (62.9/84.6)
Lifting speed (Load/unload), 24 V, option			mm/sec (ft/min)	240/370 (47.2/72.8)
Lowering speed (Load/unload)			mm/sec (ft/min)	430/400 (84.6/78.4)
Length to fork face		L2	mm (in)	2,080 (81.9)
Wheel base		B	mm (in)	1,480 (58.3)
Min turning radius		R	mm (in)	1,818 (71.6)

3. SPECIFICATION FOR MAJOR COMPONENTS

1) CONTROLLER (36 V)

Item	Unit	Traction	Pump	EPS
Nominal battery voltage	V	36	←	←
Maximum output current	A	280 (2 min)	450 (2 min)	45 (2 min)
Output frequency range	Hz	0~200	←	←
Dimensions (L×W×H)	mm	200×150×105	200×150×110	120×150×54
Weight	kg	2	3.5	0.72

2) CONTROLLER (24 V, OPTION)

Item	Unit	Traction	Pump	EPS
Nominal battery voltage	V	24	←	←
Maximum output current	A	320 (2 min)	500 (3 min)	50 (2 min)
Output frequency range	Hz	0~200	←	←
Dimensions (L×W×H)	mm	200×150×105	200×200×120	120×150×54
Weight	kg	2	3.5	0.72

3) MOTOR

Item	Unit	Traction	Pump	EPS
Power	kW	4.3	9.0	0.4
Voltage	Vac	16	16	16
Current	A	204	425	21
Weight	kg	37	41	11

4) HYDRAULIC PUMP

Item	Unit	Specification
Type	-	Fixed displacement gear pump
Displacement	cc/rev	18.4
Rated pressure	bar	210
Speed (max/min)	rpm	3500/500

5) MANIFOLD ASSY

Item	Unit	Specification	
		Platform	Additional lift
Rated flow	lpm	60.4	40
Maximum pressure	bar	240	210
Main relief valve pressure	bar	160	160
Voltage	V	24 or 36	24

6) DRIVE UNIT

Item	Unit	Specification
Gear ratio	-	20.2
Oil quantity	ℓ	2.2

7) WHEELS

Item	Unit	Specification	
		Drive tire	Load tire
Material	-	Urethan	←
Dimension	Outside diameter	305	152
	Width	140	100

8) BRAKES

Item	Unit	Specification
Type	-	Electromagnetic brake

9) BATTERY

Voltage	Capacity	Dimensions						Weight
		Length (L)		Width (W)		Height (H)		
V	Ah	mm	in	mm	in	mm	in	kg (lb)
24	825	972	38.3	415	16.3	790	31.1	730 (1,609.4)

4. TIGHTENING TORQUE FOR MAJOR COMPONENTS

No.	Items		Size	kgf·m	lbf·ft
1	Electric system	Hyd pump motor mounting bolt	M10×1.5	6.5	47
2		Traction motor mounting bolt	M 8×1.25	4.1±0.4	29.7±2.9
3		EPS motor mounting bolt	M10×1.5	8.3±0.8	60±5.8
4	Hydraulic system	Hydraulic pump mounting bolt	M10×1.5	6.5	47
5		MCV mounting bolt, nut	M10×1.5	6.9±1.4	50±10
6		Hydraulic oil tank mounting bolt	M10×1.5	6.5	47
7	Power train system	Drive unit mounting bolt	M12×1.75	14.7±1.5	106±10
8		Drive wheel mounting nut	M14×1.5	15.7±2.3	114±16
9	Others	Head guard mounting bolt	M12×1.75	12.3±2.5	89±18

5. TORQUE CHART

Use following table for unspecified torque.

1) BOLT AND NUT

(1) Coarse thread

Bolt size	8T		10T	
	kgf · m	lbf · ft	kgf · m	lbf · ft
M 6 × 1.0	0.85 ~ 1.25	6.15 ~ 9.04	1.14 ~ 1.74	8.2 ~ 12.6
M 8 × 1.25	2.0 ~ 3.0	14.5 ~ 21.7	2.73 ~ 4.12	19.7 ~ 29.8
M10 × 1.5	4.0 ~ 6.0	28.9 ~ 43.4	5.5 ~ 8.3	39.8 ~ 60
M12 × 1.75	7.4 ~ 11.2	53.5 ~ 79.5	9.8 ~ 15.8	71 ~ 114
M14 × 2.0	12.2 ~ 16.6	88.2 ~ 120	16.7 ~ 22.5	121 ~ 167
M16 × 2.0	18.6 ~ 25.2	135 ~ 182	25.2 ~ 34.2	182 ~ 247
M18 × 2.5	25.8 ~ 35.0	187 ~ 253	35.1 ~ 47.5	254 ~ 343
M20 × 2.5	36.2 ~ 49.0	262 ~ 354	49.2 ~ 66.6	356 ~ 482
M22 × 2.5	48.3 ~ 63.3	350 ~ 457	65.8 ~ 98.0	476 ~ 709
M24 × 3.0	62.5 ~ 84.5	452 ~ 611	85.0 ~ 115	615 ~ 832
M30 × 3.5	124 ~ 168	898 ~ 1214	169 ~ 229	1223 ~ 1655
M36 × 4.0	174 ~ 236	1261 ~ 1703	250 ~ 310	1808 ~ 2242

(2) Fine thread

Bolt size	8T		10T	
	kgf · m	lbf · ft	kgf · m	lbf · ft
M 8 × 1.0	2.17 ~ 3.37	15.7 ~ 24.3	3.04 ~ 4.44	22.0 ~ 32.0
M10 × 1.25	4.46 ~ 6.66	32.3 ~ 48.2	5.93 ~ 8.93	42.9 ~ 64.6
M12 × 1.25	7.78 ~ 11.58	76.3 ~ 83.7	10.6 ~ 16.0	76.6 ~ 115
M14 × 1.5	13.3 ~ 18.1	96.2 ~ 130	17.9 ~ 24.1	130 ~ 174
M16 × 1.5	19.9 ~ 26.9	144 ~ 194	26.6 ~ 36.0	193 ~ 260
M18 × 1.5	28.6 ~ 43.6	207 ~ 315	38.4 ~ 52.0	278 ~ 376
M20 × 1.5	40.0 ~ 54.0	289 ~ 390	53.4 ~ 72.2	386 ~ 522
M22 × 1.5	52.7 ~ 71.3	381 ~ 515	70.7 ~ 95.7	512 ~ 692
M24 × 2.0	67.9 ~ 91.9	491 ~ 664	90.9 ~ 123	658 ~ 890
M30 × 2.0	137 ~ 185	990 ~ 1338	182 ~ 248	1314 ~ 1795
M36 × 3.0	192 ~ 260	1389 ~ 1879	262 ~ 354	1893 ~ 2561

2) PIPE AND HOSE(FLARE TYPE)

Thread size	Width across flat (mm)	kgf · m	lbf · ft
1/4"	19	4	28.9
3/8"	22	5	36.2
1/2"	27	9.5	68.7
3/4"	36	18	130
1"	41	21	152
1-1/4"	50	35	253

3) PIPE AND HOSE(ORFS TYPE)

Thread size	Width across flat (mm)	kgf · m	lbf · ft
9/16-18	19	4	28.9
11/16-16	22	5	36.2
13/16-16	27	9.5	68.7
1-3/16-12	36	18	130
1-7/16-12	41	21	152
1-11/16-12	50	35	253

4) FITTING

Thread size	Width across flat (mm)	kgf · m	lbf · ft
1/4"	19	4	28.9
3/8"	22	5	36.2
1/2"	27	9.5	68.7
3/4"	36	18	130
1"	41	21	152
1-1/4"	50	35	253

6. RECOMMENDED LUBRICANTS

Use only oils listed below or equivalent.
Do not mix different brand oil.

Service point	Kind of fluid	Capacity ℓ (U.S. gal)	Ambient temperature °C (°F)
			-50 (-58) / -30 (-22) / -20 (-4) / -10 (14) / 0 (32) / 10 (50) / 20 (68) / 30 (86) / 40 (104)
Drive unit	Gear oil	2.2 (0.58)	SAE 75W-80, 75W-85, 75W-90 SAE 80, 80W-85, 80W-90, 20W-40 SAE 85W-90 SAE 90
Hydraulic oil tank	Hydraulic oil	28 (7.4)	★ISO VG 15 ISO VG 46 ISO VG 68
Fitting (Grease nipple)	Grease	0.1 (0.03)	★NLGI No.1 NLGI No.2

★ : Cold region
Russia, CIS, Mongolia

GROUP 3 PERIODIC REPLACEMENT

For operation safety, never fail to perform periodic maintenance or make periodic replacement of the consumable parts listed in the following.

These parts may deteriorate in time and are susceptible to wear. It is difficult to estimate the degree of wear at time of periodic maintenance; therefore, even if no apparent wear is found, always replace with new parts within the prescribed period of replacement(Or earlier if trouble is found).
Note that periodic replacement has nothing to do with guarantee service.

※ Replacement of consumable service parts is not covered under warranty.

No.	Description	Period of replacement
1	Hydraulic oil	Every 1 year
2	Gear oil	Every 1 year
3	Power steering hose	Every 1 year
4	Rubber parts of the power steering inside	Every 2 year
5	Cups and dust seals etc. of cylinder	Every 2 year
6	Lift chain	Every 2 year
7	Hydraulic equipment hose	Every 2 year